

校准证书

CALIBRATION CERTIFICATE

证书编号:



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Certificate No.

J202108055390-0003

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委托方

HK LEE HING INDUSTRY CO., LIMITED

Client

联络信息

See more at: <http://www.china-gauges.com/>

Contact Inf.

仪器名称

IEC60068-2-75 Figure A.5 20J Vertical Hammer

Description

型号/规格

LX-EHC20

制造厂

HK LEE HING
INDUSTRY CO.,
LIMITED

Model/Type

Manufacturer

出厂编号

JLX2021G201152

管理号

Serial No.

Asset No.

接收日期

2021年08月06日

校准日期

2021年08月17日

Receipt Date

Y M D

Cal. Date

Y M D

发布日期

2021年08月17日

Issued Date

Y M D

批准

李平 (副总工)

Approved by

审核

伍水生

Inspected by

校准

曾佩余

Calibrated by

证书专用章

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扫一扫验真伪

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校 准 说 明

DIRECTIONS OF CALIBRATION

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- 1.本实验室的质量管理体系符合ISO/IEC 17025:2017标准的要求。
(The quality system is in accordance with ISO/IEC 17025:2017.)
 - 2.本结果仅对本次校准样品有效。未经实验室批准,不得部分复制。如有疑问请在15个工作日内反馈。
(The result is only valid for the calibrated sample.The certificate shall not be reproduced except in full,without the written approval of our laboratroy .please feedback to us within 15 days if you have any question.)
 - 3.本证书编号具有唯一性,后缀若带有“-Gx”的证书为替换证书,自发出后原证书即刻作废。
(Each certificate has a unique number. The suffix of "-Gx" will be added to the number as a replacement of the old version. The original certificate will be officially invalid once the new certificate number is issued.)
 - 4.证书中最大允许误差、判定结果仅供参考,其中“P”代表“合格”,“F”代表“不合格”,“N/A”代表“不适用”。使用人员应结合实际测量需求,评估测量不确定度对符合性评定的影响。(MPE & judgement result in the datasheet is only for reference, "P" is "Pass", "F" is "Fail" and "N/A" is "Not Applicable".Whereas users should evaluate the effects of MU of calibration results on conformance assessment by actual measurement.)
 - 5.本次校准的技术依据及CNAS认可范围,超出范围的内容未被认可。详细认可范围请查看CNAS网站中注册编号为L0446的证书附件。(Reference document and accredited scope by CNAS for calibration, beyond which isn't accredited. Please see the attachment of certificate No.L0446 on CNAS website for details.)
- GRGT(JL)4001-2017产品检验用检具校准方法 (Calibration method of inspection tool for product inspection)
尺寸: (0~160)m 粗糙度: Ra(0.012~6.3)μm 角度: 0°~360° 力值: 0.5N~1kN 硬度: (1~100)HR、(5~600)HV、(50~650)HB、(0~100)HA HD 质量: (0~150)kg

6. 本次校准使用的主要测量标准(Main Standards of Measurement Used in the Calibration.):

名称	编 号	证书号/有效期	溯源机构	技术特征
Description	Serial No.	Certificate No./ Due Date	Traceability Institute	Technique Character
三坐标测量机	72111035	J202102239841- 0001 2022-03-05	广州广电计量检 测股份有限公司	MPE:±(2.3+3.3L/1000)μm
数显卡尺 Digimatic Caliper	B17080266	J202104207346- 0009 2022-04-25	广州广电计量检 测股份有限公司	MPE:±(0.02~0.03) mm

7. 校准地点、环境条件(Place and environmental conditions of the calibration):

地点	广州计量长度精密测量室	温度	19.4	℃	相对湿度	65	%
Place		Temperature			Relative Humidity		

8. 建议复校时间间隔: 1 年, 送校单位也可按实际使用情况自主决定。
Suggested calibration interval is 1 year or it can be altered depending on the actual usage of the user.



校准结果 RESULTS OF CALIBRATION

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1、外观以及一般性检查: 符合要求

Appearance: Pass

2、参数测量:

Parameter measurement:

标称值(mm) Normal Value	实测值(mm) Measured	扩展不确定度(mm) $U(k=2)$
Φ100	99.92	0.05
100	100.02	0.05
20	19.98	0.03
R50	49.97	0.03
R10	9.82	0.03

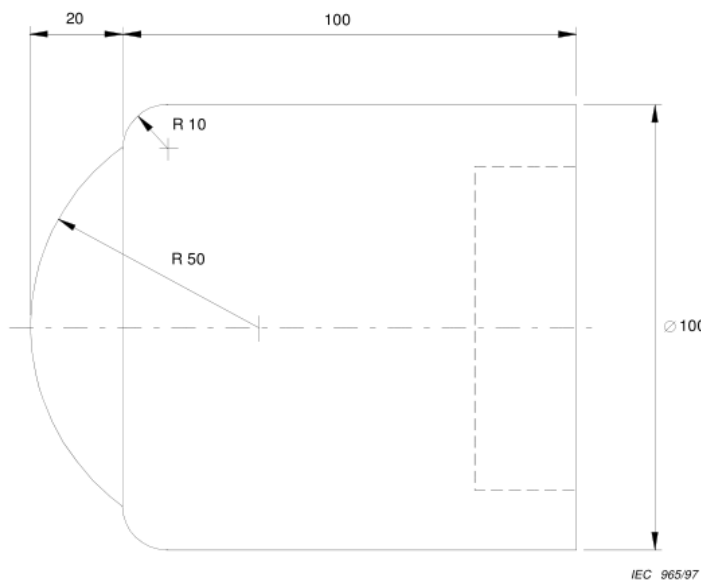


Figure A.5 – Example of a striking element for 20 J

备注:

Notes:

1. 结论(Conclusion): 按校准结果使用

2. 本报告中的扩展不确定度是由标准不确定度乘以包含概率约为95%时的包含因子 k 。

The expanded uncertainty is given in the report by the standard uncertainty multiplied by the probability of about 95% when the factor k .

3. 依据(Reference document)

JJF 1059.1-2012 测量不确定度评定与表示

(JJF 1059.1-2012 Evaluation and Expression of Uncertainty in Measurement)

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