

Railway applications — Railway rolling stock cables having special fire performance — Thin wall

Part 4: Multicore and multipair screened or not screened sheathed cables



BS EN 50306-4:2020 **BRITISH STANDARD**

National foreword

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English Version

Railway rolling stock cables having special fire performance - Thin wall - Part 4: Multicore and multipair screened or not screened sheathed cables

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Bahnanwendungen - Kabel und Leitungen für Schienenfahrzeuge mit verbessertem Verhalten im Brandfall - Reduzierte Isolierwanddicken - Teil 4: Mehradrige und mehrpaarige Leitungen

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	C	onte	nts foreword	Page
	E	uropean	foreword	4
	In	troductio		5
	1	Scon	4309	6
	2	Norm	native references	6
	2	Town	a and definitions	
	3	rem	is and definitions	
	4	Multio	Core cables I sheat led	7
		4.1	Gertal N.	7
	_ ,	42	Warking and code designation	7
44	O	4.2.1	Marking of cable	
$\mathcal{N}_{I,I}$.7	- 00000000		
, ,		4.2.3 4.3		
		4.3	Rated voltage Construction	
		4.4.1		
		4.4.1		
		4.4.2	, , ,	
	5		S	
		5.1	Definitions relating to tests	
		5.1	Voltage test on cable	
		5.2	Tests at low temperature	
		5.4	Ozone resistance of sheath	
		5.5	Compatibility	
		5.6	Fire performance	
	6		core cables - screened and sheathed	
	U	6.1	General	
		6.2	Designation, marking and coding	
			Marking of cable	
		6.2.2		
		6.3	Rated voltage	
		6.4	Construction	
		6.4.1	Cores	
		6.4.2		
		6.4.3		
		6.4.4		
	7		3	
		7.1	Definitions relating to tests	16
		7.2	Voltage test on cable	
		7.3	Spark test on the sheath	
		7.4	Tests at low temperature	
		7.5	Ozone resistance	
		7.6	Fire performance	
	8	Multi	pair cables - individually screened and sheathed and with an overall sheath	
		8.1	General	

	8.2	Designation, marking and coding	19
	8.2.1	Marking of the cable	19
	8.2.2	Marking on the insulation of cores	20
	8.2.3	Marking on the sheath of the pair	20
	8.3	Rated voltage	20
	8.4	Construction	20
	8.4.1	Pairs	20
	8.4.2	2 Laying-up of pairs	20
	9 Test	ss	21
	9.1	s	21
		Voltage test	
LtY	~	ipair cables – general screened and sheathed	
\cup_{II}	10.1	General	
•	10.2	Designation, marking and coding	
	10.2		
	10.2	.2 Marking on the insulation of cores	24
	10.3	Rated voltage	24
	10.4	Construction	24
	10.4	.1 Pairs	24
	10.4	.2 Laying-up of pairs	24
	10.4	.3 Metallic braid screening	24
	10.4	.4 Outer sheath of the cable	25
	11 Test	s	26
	11.1	Definitions relating to tests	26
	11.2	Voltage test - core to screen	
	Annex A ((informative) Guidance on selection of cables for type approval	
		phy	
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This document (EN 50306-4:2020) has been prepared by CLC 20, "Electric cables.

The following dates are fixed:

latest date by which this focument to be implemented apublication."

which the national

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2022-12-30

ndards conflicting with this document

have to be withdrawn

This document supersedes EN 50306-4:2002 and all of its amendments and corrigenda (if any).

This edition includes the following significant technical changes with respect to the previous edition:

- The documents have been updated to reflect the changes in the test standard EN 50305;
- The range of the conductor cross sections has been extended;
- The reference to cited standards (e.g. EN 60811 series) has been updated.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

The EN 50306 series covers a range of sheathed and use eathed cables with the insulation, based on halogen-free materials, for use in railway rolling stock. It is distributed to the stock of the stock ned cables with thin wall thickness rolling stock. It is divided into four parts:

Part 3: ulticore cables screened and thin wall sheathed; and multipair screened or not screened sheathed cables.

ethods referred to in the EN 50306 series are given in EN 50305. A guide to use is h EN 50355 and rules for installation are given in EN 50343.

EN 50306-1:2020, General requirements, contains a more extensive introduction to the EN 50306 series and should be read in conjunction with this document.

dimensions of, multicore and

- This document specifies requirements for, and constructions and dimensions multipair cables rated voltage U_0/U : 300/500 V, of the following of the cores from 2 rotected wiring (0,5 mm² to 2,5 mm², number of
- exposed or protected wiring (0,5 mm² to 2,5 mm², number of cores screened, sheathed for e from 2 to 8):
- neathed for either exposed or protected wiring (0,5 mm² to 1,5 mm², number of pairs of cores from 2 to 7).

screened, sheathed for either exposed or protected wiring (0,5 mm2 to 1,5 mm2, number of unscreened pairs of cores from 2 to 7).

All cables have stranded tinned copper conductors, halogen-free, thin wall thickness insulation and standard wall thickness sheath. Cable types are specified for use in exposed situations (Class E), and for protected situations (Class P). They are for use in railway rolling stock as fixed wiring or wiring where limited flexing in operation is encountered.

These cables are rated for occasional thermal stresses causing ageing equivalent to continuous operational life at a temperature of 90 °C. For standard cables this is determined by the acceptance test defined in EN 50305, using accelerated long-term (5 000 h) thermal ageing indicating a 110 °C/20 000 h temperature index. If the customer were to require lifetime predictions this would be demonstrated based on the temperature index of the product as supplied by the manufacturer.

The maximum temperature for short circuit conditions is 160 °C based on duration of 5 s.

Under fire conditions the cables exhibit special performance characteristics in respect of maximum permissible flame propagation (flame spread) and maximum permissible emission of smoke and toxic gases. These requirements are specified to permit the cables to satisfy Hazard Level 3 of EN 45545-1 and EN 45545-2.

EN 50306-4:2020 is expected to be used in conjunction with EN 50306-1:2020, General requirements, EN 50306-2:2020, Single core cables, and EN 50306-3:2020, Single core and multicore cables.

Normative references 2

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 45545-1, Railway applications - Fire protection on railway vehicles - Part 1: General

EN 50264-1:2008, Railway applications - Railway rolling stock power and control cables having special fire performance - Part 1: General requirements

EN 50305:2020, Railway applications - Railway rolling stock cables having special fire performance -Test methods

EN 50306-1:2020, Railway applications - Railway rolling stock cables having special fire performance -Thin wall - Part 1: General requirements

EN 50306-2:2020, Railway applications - Railway rolling stock cables having special fire performance -Thin wall - Part 2: Single core cables

EN 50306-3:2020, Railway applications - Railway rolling stock cables having special fire performance - Thin wall - Part 3: Single core and multicore cables screened and thin well a seathed

EN 60332-1-2, Tests on electric and optical fibre cables an en ine conditions - Part 1-2: Test for vertical flame propagation for a single insulated wire of cable. Procedure for 1 kW pre-mixed flame

EN 60332-3-24, Tests on electric and optical fibe cables under fire conditions - Part 3-24: Test for vertical flame spread of vertically-mount of bunched wires or cables - Category C

EN 61034-2, Measurement of smoke density of cables burning under defined conditions - Part 2: Test procedure and requirements

EN 608 10 all parts), Electric and optical fibre cables - Test methods for non-metallic materials

Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISOOnline browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

4 Multicore cables - sheathed

4.1 General

The completed cables shall conform to the applicable general requirements given in EN 50306-1:2020 and to the specific requirements of Clause 4 and Clause 5.

Conformity with the requirements shall be checked by inspection and by the tests given in Table 2.

4.2 Marking and code designation

4.2.1 Marking of cable

Cables shall be marked with the following:

- Manufacturer's name;
- EN reference;
- table number;
- cable class (P or E);
- Voltage rating (U₀);
- No. of cores and conductor size;
- A code designation according for use of the cable (see 4.2.2);
- Conductor temperature rating

For example:

The marking shall conform to the requirements of EN 50306-1:2020 Class 5.

4.2.2 Code Designation

The following letters shall be used as a code under one of the time. the suitability of a particular cable for use under one of the Hazard Levels of EN and to indicate performance levels relating to low temperature and to oil and fuel re

Hazard Level EN 455

mperature / oil resistance

low temperature / extra oil and fuel resistance J

extra low temperature / extra oil and fuel resistance M

For sheathed cables two letters are required, one for the insulation and one for the sheath

Marking on the insulation of cores

The cores shall be marked 1, 2, etc., in accordance with the requirements, given in EN 50306-2:2020, 4.3.2.

However, the core number one may be marked as the relevant single core in accordance with the requirements of EN 50306-2:2020, 4.3.2.

Durability of marking shall be in accordance with EN 50305:2020, 10.1.

4.3 Rated voltage

The rated voltage recognized for the purposes of this standard shall be U₀/U = 300V / 500V NOTE See EN 50355 and 50343 for further information.

4.4 Construction

4.4.1 Cores

Each insulated single core shall conform to the requirements given in EN 50306-2:2020.

4.4.2 Laying-up of cores

The cores shall be twisted together.

The pitch of lay for the cores shall not be greater than 20 times the diameter of the laid-up cores in the cable.

4.4.3 Sheath

The sheath shall be a compound of type EM 101 to EM 104, and shall be applied by extrusion. Compounds type EM 101 to EM 104 together with their requirements are defined in EN 50264-1.

The sheath material from the finished cable shall be tested in accordance with the requirements given in EN 50264-1:2008, Table 4.

The sheath shall be smooth and uniformly applied; the application shall ensure that cables with a class E sheath are substantially circular. The thickness of sheath shall conform to the specified value given in Table 1 according to the class.

The sheath colour shall be black, unless otherwise specified.

colour shall be black, unless otherwise specified.

Table 1 — Requirements for construction of multiples cables - sheathed

1	2	3	4	U	6	7
Number of cores and nominal cross-section of the conductor	C.Y	Cables class E	gáu	C	ables class F	
Conductor	verage minimum thickness of sheath	Overall	diameter	Minimum thickness of sheath at any point	Overall	diameter
		min.	max.		min.	max.
mm²	mm	mm	mm	mm	mm	mm
$2 \times 0,5$	1,0	4,9	5,9	0,42	3,5	4,5
$3 \times 0,5$	1,0	5,1	6,1	0,42	3,8	4,8
4 × 0,5	1,0	5,5	6,5	0,42	4,1	5,3
7 × 0,5	1,0	6,3	7,3	0,42	4,9	6,1
$13 \times 0,5$	1,0	8,3	9,3	0,56	7,3	8,5
19 × 0,5	1,0	9,0	10,2	0,56	8,1	9,3
37 × 0,5	1,0	12,3	13,5	0,56	10,8	12,2
2 × 0,75	1,0	5,3	6,3	0,42	4,0	5,0
3×0.75	1,0	5,5	6,5	0,42	4,2	5,2
4×0.75	1,0	6,0	7,0	0,42	4,6	5,8
7×0.75	1,0	6,9	7,9	0,42	5,5	6,6
13×0.75	1,0	9,1	10,3	0,56	8,2	9,4
19×0.75	1,0	10,0	11,2	0,56	9,0	10,4
37×0.75	1,0	13,2	14,4	0,56	12,2	13,6
48×0.75	1,0	14,8	16,4	0,56	13,9	15,7
2 × 1,0	1,0	5,6	6,6	0,42	4,3	5,3
3 × 1,0	1,0	5,9	6,9	0,42	4,6	5,6
4 × 1,0	1,0	6,3	7,3	0,42	4,9	6,1
7 × 1,0	1,0	7,3	8,3	0,42	6,0	7,2
13 × 1,0	1,0	9,7	10,9	0,56	8,7	10,1
19 × 1,0	1,0	10,7	11,9	0,56	9,8	11,2
37 × 1,0	1,0	14,0	15,6	0,56	13,3	14,7
2 × 1,5	1,0	6,3	7,3	0,42	5,0	6,0
3 × 1,5	1,0	6,6	7,6	0,42	5,3	6,3
4 × 1,5	1,0	7,4	8,4	0,42	6,0	7,2
7 × 1,5	1,0	8,6	9,8	0,56	7,7	8,9
13 × 1,5	1,0	11,7	12,9	0,56	10,7	12,1
19 × 1,5	1,0	13,0	14,2	0,56	12,	13,4
37 × 1,5	1,0	17,2	18,8	0,56	16,2	18,

1	2	3	4	5	Od , ,	7
Number of cores and nominal cross-section of the conductor	Average₄	Cables class E	igaU diameter	Minimum thickness of sheath at any point	bles class F	diameter
WALL	4.	min.	max.		min.	max.
mM ²	mm	mm	mm	mm	mm	mm
	4.0	7,7	8,7	0,56	6,7	7,9
2 × 2,5	1,0		0.000			
2 × 2,5 3 × 2,5	1,0 1,0	8,1	9,1	0,56	7,1	8,3

For other compositions (number of cores), sheath thicknesses shall follow in principle the value mentioned in the Table 1 or ask the manufacturer for adequate technical design depending on the application requirements. The cable marking shall keep the standard name as EN 50306-4:2020.

5 Tests

5.1 Definitions relating to tests

The definition of Type (T), Sample (S) and Routine (R) tests is as given in EN 50306-1:2020, Clause 3.

NOTE 1 Tests classified as Sample (S) or Routine (R) could be required as part of any approval schemes.

NOTE 2 Annex A gives guidance on the selection of cables for type approval.

5.2 Voltage test on cable

The test shall be carried out in accordance with EN 50305:2020, 6.2.1, using an AC or DC voltage and the following conditions:

- sample length 20 m
- voltage (AC) 2 kV
- voltage (DC) 4,8 kV
- duration of application 5 min
- test temperature (20 ± 5) °C

At the conclusion of the test there shall be no breakdown of the insulation.

5.3 Tests at low temperature

a) Bending test for cable diameter ≤ 12,5mm

The test shall be carried out at (-40 ± 2) °C in accordance with EN 60811-504.

At the conclusion of the test there shall be no cracks in the sheath.

Where cables sheaths are not to be used at extra low temperature, the central (- 25 ± 2) °C. Elongation test for cable diameter > 12,5mm

b) Elongation test for cable diameter > 12,5mm

The test shall be carried out at (-40 ± 2) e with EN 60811-505.

than 30 %.

o be used at extra low temperatures, the test may be carried out at

he test shall be carried out at (- 25 ± 2) °C in accordance with EN 50305:2020, 5.1.

At the conclusion of the test there shall be no cracks in the inside or the outside of the sheath, nor on the outside of the insulation.

Ozone resistance of sheath

The test shall be carried out either in accordance with EN 60811-403 (for Method A) or EN 50305:2020, 7.4.2, (for Method B), using the following conditions:

The choice of Method A or Method B may be made by the supplier.

Method A:

concentration (%) (250 to 300) × 10⁻⁴

test temperature (25 ± 2) °C

test duration 24 h

test requirements no cracks

Method B:

concentration (%) $(200 \pm 50) \times 10^{-6}$

test temperature (40 ± 2) °C

relative humidity (%) 55 ± 5

test duration 72 h

test requirements no cracks

5.5 Compatibility

The test shall be carried out in accordance with EN 50305:2020, 7.1. Cable shall be aged for 7 days at the following temperatures:

(100 ± 2) °C for cables with a designated operating temperature of 90 °C;

Test requirement:

- tensile strength variation ± 30 % maximum
- elongation at break variation ± 30 % maximum

The completed cable shall conform to the requirements given in EC50306-1:2020, 8.1, 8.2.1, 8.2.2 or 8.2.3 (depending upon overall diameter) and 8.3.

The sheath shall are a s

The sheath shall conform to the requirements of EN 20, Clause 9.

or multicore cables - sheathed

1			3	4	5	6
Ref No		2 Company of the comp		Test metho	d given in	Requirement given in
	1/1	144		EN	(Sub)clause	а
	Electric	al tests	ľ			
Н	Electric	al resistance of conductors	T, S	EN 50305:2020	6.1	Table 1 of EN 50306-2:2020
1.2	Voltage	test on complete cable	T, S	EN 50305:2020	6.2.1	5.2
2		ons covering constructional and conal characteristics				
2.1	Checkir provisio	ng of conformity and constructional ns	T, S	EN 50306-1	Inspection	3.4 and Clause 6 of EN 50306-1:2020
2.2	Sheath:					
	(a)	Application	S	EN 50306-1	Inspection and manual test	6.6.2 of EN 50306-1:2020
	(b)	Thickness	T, S	EN 50306-1	A.2	Table 1
2.3	Overall	diameter	T, S	EN 50306-1	6.7	Table 1
2.4	Identific	ation and marking	T, S	EN 50306-4	Inspection and measurement	4.2.1 and 4.2.3
2.5	Durabili	ty of identification	T, S	EN 50305:2020	10.1	5.3 of EN 50306-1:2020
3	Tests of	f sheath material				
3.1	Mechar delivere	ical properties of sheath in state as	T, S	EN 60811-501	9.2	Table 4 of EN 50264-1:2008
3.2	Tests a	t low temperature				
		Bending (diameter ≤ 12,5 mm)	т	EN 60811-504	8.2	5.3(a)
		Elongation (diameter > 12,5 mm)	т	EN 60811-505	8.4	5.3(b)
		Impact resistance	т	EN 50305:2020	5.1	5.3(c)
3.3	Ozone i	resistance	т	EN 50305:2020	7.4.2	5.4
3.4	Water a	bsorption (Gravimetric)	Т	EN 60811-402		Table 4 of EN 50264-1:2008
3.5	Compat	sibility test	Т	EN 50305:2020	7.1	5.5
4	Fire per	formance				

FAI	FAR		.00	20	/F\
EN	5030	10-4	.ZU	20	

1	2	3	4	CQ/,,	6
Ref No	Test Flame propagation single cable bunched cable (diameters ≥ 12 mm) ituacing cable liameters > 6 mm < 12 mm)	Catego-ry of test	Testmetho	a given in	Requirement given in
			L EN	(Sub)clause	a
4.1	Flame propagation	14.0°			
	single cable	J,S	EN 60332-1-2	15	4.6 and 8.1 of
	-hllio				EN 50306-1:2020
	bunched cable (diameters ≥ 12 mm)	T	EN 60332-3-24	15	4.6 and 8.2.1 of
	11/1/				EN 50306-1:2020
	tunche cable	Т	EN 50305:2020	9.1.1	4.6 and 8.2.2 of
_ •	11 1 1 1 1				EN 50306-1:2020
\bigcap	bunched cable (diameters ≤ 6mm)	T	EN 50305:2020	9.1.2	4.6 and 8.2.3 of EN 50306-1:2020
Υ		70.5	27-31-41-400-400-400-50-60-4000-50-6	Made and and second	EN 50306-1.2020
4.2	Halogen-Free / Determination of halogens – Elemental test	Ĺ,	EN 50305:2020	Annex F and Annex G	
	Market and the control of the control		=11010010	Alliex G	
4.3	Smoke emission	Ĺ,	EN 61034-2	15	4.6 and 8.3 of EN 50306-1:2020
4.4	Todalisational	т	EN 50305:2020	9.2	4.6 and Clause 9 of
4.4	Toxicity of sheath	1	EN 50305:2020	9.2	EN 50306-1:2020

6 Multicore cables - screened and sheathed

6.1 General

The completed cables shall conform to the applicable general requirements given in EN 50306-1:2020 and the specific requirements of Clause 6 and Clause 7.

Conformity with the requirements shall be checked by inspection and by the tests given in Table 4.

6.2 Designation, marking and coding

6.2.1 Marking of cable

Cables shall be marked with the following:

- Manufacturer's name;
- EN reference;
- table number;
- cable class (P or E);
- Voltage rating (U₀);
- No. of cores and conductor size;
- A code designation according for use of the cable (see 4.2.2);
- Screening (S);
- Conductor temperature rating

The marking shall conform to the requirements of EN 50306-1:020, Clause 5.

NOTE For sheathed cables two letters are required marking. insulation and the second for the sheath.

Marking on the insulation 6.2.2

The cores shall be marked in accordance with the requirements given in EN 50306-2:2020, 4.3.2.

imber one may be marked as the relevant single core in accordance with the N 50306-2:2020, 4.3.2.

bility of marking shall be in accordance with EN 50305:2020, 10.1.

Rated voltage

The rated voltage recognized for the purposes of this standard shall be $U_0/U = 300 \text{ V}/500 \text{ V}$.

NOTE Refer to EN 50355 and 50343 for further information.

Construction

6.4.1 Cores

Each insulated single core shall conform to the requirements given in EN 50306-2:2020.

Laying-up of cores 6.4.2

The cores shall be twisted together.

The pitch of lay for the cores shall not be greater than 20 times the diameter of the laid-up cores in the cable.

An optional tape may be included at the manufacturer's discretion.

Metallic braid screening

The braid shall consist of tinned, annealed copper wires. There shall be no more than one splice in any spindle of the braid over any 100 mm length of the braid. The braid shall be applied evenly, and it should neither slip nor leave an imprint on the insulation.

The filling factor Kr shall be according to the formula:

$$Kr = \frac{m \times n \times d}{2\pi\phi} \times \left[1 + \frac{\pi^2 \phi^2}{L^2}\right]^{0.5}$$

The wires of the braid shall be not less than 0,10 mm diameter. The filling factor Kr shall be 0,55 minimum.

The lay angle (the angle of a braid wire and the centreline of the cable) shall be between 15° and 35°, and shall be checked by application of the following formula:

$$1,072 < \left(1 + \frac{\pi^2 \phi^2}{L^2}\right) \le 1,490$$

where

= diameter under the braid + 2d

= nominal diameter of a wire

= total number of spindles

= number of wires per spindle

= braiding pitch

6.4.4 Sheath

nina-gauges.com ompound of type EM 101 to EM 104, and shall be applied around the braid by type EM 101 to EM 104, together with their requirements, are defined in

heath material from the finished cable shall be tested in accordance with the requirements given in EN 50264-1:2008, Table 4.

The sheath shall be smooth and uniformly applied. The application shall ensure that cables with a class E sheath are substantially circular. The thickness of sheath shall conform to the specified value given in Table 3 according to the class.

The sheath colour shall be black unless otherwise specified.

Table 3 — Requirements for the construction of multicore cables - screened and sheathed

1	2	3	4	5	6	7
Number of cores and nominal cross-section of the conductor	C	ables class E		C	ables class F	
	Minimum average thickness of sheath at any point	s at		Minimum thickness of sheath at any point	Overall diameter	
		min.	max.		min.	max.
mm ²	mm	mm	mm	mm	mm	mm
2 × 0,5	1,0	5,5	6,5	0,42	4,1	5,3
$3 \times 0,5$	1,0	5,7	6,7	0,42	4,3	5,5
4 × 0,5	1,0	6,1	7,1	0,42	4,7	5,9
6 × 0,5	1,0	6,9	7,9	0,42	5,5	6,8
8 × 0,5	1,0	7,5	8,5	0,42	6,0	7,3
2 × 0,75	1,0	5,9	6,9	0,42	4,5	5,7
3×0.75	1,0	6,2	7,2	0,42	4,7	5,9
4×0.75	1,0	6,5	7,5	0,42	5,2	6,4
6 × 0,75	1,0	7,5	8,5	0,42	6,1	7,4
8 × 0,75	1,0	8,2	9,2	0,42	6,6	7,9
2 × 1,0	1,0	6,2	7,2	0,42	4,7	5,9
3 × 1,0	1,0	6,5	7,5	0,42	5,1	6,2
4 × 1,0	1,0	6,9	7,9	0,42	5,5	6,7
6 × 1,0	1,0	8,0	9,0	0,42	6,6	7,9

1	2	3	4	5	Od , ,	7
Number of cores and nominal cross-section of the conductor	Minimum average	Cables class E	igal V	Minimum thickness of sheath at any point	oles class F	diameter
	mm	min. mm	max. mm	mm	min. mm	max. mm
8 × 1,0	1,0	8,6	9,8	0,56	7,7	9,
2 × 1,5	1,0	7,1	8,1	0,42	5,7	6,9
3 × 1,5	1,0	7,4	8,4	0,42	6,0	7,2
4 × 1,5	1,0	8,0	9,0	0,42	6,6	7,8
6 × 1,5	1,0	9,2	10,4	0,56	8,3	9,6
8 × 1,5	1,0	10,2	11,4	0,56	8,9	10,4
2 × 2,5	1,0	8,3	9,3	0,56	7,3	8,5
3 × 2,5	1,0	8,6	10,2	0,56	7,7	8,9
4 × 2,5	1,0	9,4	10,6	0,56	8,4	9,8

For other compositions (number of cores), sheath thicknesses shall follow in principle the value mentioned in the Table 3 or ask the manufacturer for adequate technical design depending on the application requirements. The cable marking shall keep the standard name as EN 50306-4.

7 Tests

7.1 Definitions relating to tests

The definition of Type (T), Sample (S) and Routine (R) tests is as given in EN 50306-1:2020, Clause 3.

NOTE 1 Tests classified as Sample (S) or Routine (R) could be required as part of any approval schemes.

NOTE 2 Annex A gives guidance on the selection of cables for type approval.

7.2 Voltage test on cable

The voltage test shall be carried out in accordance with EN 50305:2020, 6.2.2(a), using either an AC or DC voltage and the following conditions:

sample length	20 m
voltage (AC)	2 kV
voltage (DC)	4,8 kV
duration of application	5 min
test temperature	(20 ± 5) °(

At the conclusion of the test there shall be no breakdown of the insulation.

The test shall be carried out in accordance with EN 50305:2020 C and EN 60230, using one of the following conditions:

- AC (50 Hz) 3 kV
- impulse 8 kV
- DC 4,5 kV
- High frequency 0.5kV

There shall be akdown of the sheath.

at low temperature

Bending test for cable diameter ≤ 12,5mm

The test shall be carried out at (- 40 ± 2) °C in accordance with EN 60811-504.

At the conclusion of the test there shall be no cracks in the sheath.

Where cables sheaths are not to be used at extra low temperature, the test may be carried out at (-25 ± 2) °C.

b) Elongation test for cable diameter > 12.5mm

The test shall be carried out at (-40 ± 2) °C in accordance with EN 60811-504.

The elongation of the sheath shall be not less than 30 %.

Where cables sheaths are not to be used at extra low temperatures, the test may be carried out at (-25 ± 2) °C.

c) Impact

The test shall be carried out at (-25 ± 2) °C in accordance with EN 50305:2020, 5.1.

At the conclusion of the test there shall be no cracks in the sheath, nor on the outside of the insulation.

7.5 Ozone resistance

The test shall be carried out either in accordance with EN 60811-403 (for Method A) or EN 50305:2020, 7.4.2, (for Method B), using the following conditions:

The choice of Method A or Method B may be made by the supplier.

Method A:

 $(250 \text{ to } 300) \times 10^{-4}$ concentration (% by volume)

(25 ± 2) °C test temperature

test duration 24 h

test requirements no cracks

Method B:

concentration (% by volume) $(200 \pm 50) \times 10^{-6}$

(40 ± 2) °C test temperature

relative humidity (%) 55 ± 5

test duration 72 h

test requirements no cracks

inna-gauges.com hall conform to the requirements given in EN 50306-1:2020, 8.1, 8.2.2 or 8.2.3 meter) and 8.3.

shall conform to the requirements of EN 50306-1:2020, Clause 9.

Table 4 — Schedule of tests for multicore cables - screened and sheathed

1	2	3	4	5	6	
Ref No	Test	Category of test	Test method given in		Requirements given in	
			EN	(Sub) clause	а	
1	Electrical tests					
1.1	Electrical resistance of conductors	T, S	EN 50305:2020	6.1	Table 1 of EN 50306-2:2020	
1.2	Voltage test on complete cable	T, R	EN 50305:2020	6.2.2(a)	7.2	
1.3	Spark test on the sheath	R	EN 50305:2020	6.5	7.3	
2	Provisions covering constructional and dimensional characteristics					
2.1	Checking of conformity and constructional provisions	T, S	EN 50306-1	Inspection	5.4 and Clause 6 of EN 50306-1:2020	
2.2	Metallic screen:					
	(a) Diameter of wire	T, S	Measurement	5.4.3	6.4.3	
	(b) Coverage factor	T, S	Measurement	5.4.3	6.4.3	
2.3	Sheath:					
	(a) Application	s	EN 50306-1	Inspection and manual test	6.6.2 of EN 50306-1:2020	
	(b) Thickness	T, S	EN 50306-1	A.2	Table 3	
2.4	Overall diameter	T, S	EN 50306-1	6.7	Table 3	
2.5	Identification and marking	T, S	EN 50306-4	Inspection and measurement	6.2.1 and 6.2.2	
2.6	Durability of identification	T, S	EN 50305:2020	10.1	5.3 of EN 50306-1:2020	
3	Tests of sheath material	т				
3.1	Mechanical properties of sheath in state as delivered	т, s	EN 60811-501		Table 4 of EN 50264-1:2008	

1	2	3	4	~O4 / "	6
Ref No	Test	Category of test	.(>;)	o Ljiven in	Requirements given in
			N EN	(Sub) clause	а
3.2	Test at low temperature Bending (diameter ≤ 12,5 mm) Elongation (diameter > 12,5 mm) Impact resistante	JUO,			
	Bending (diameter ≤ 12,5 mm)	T	EN 60811-504		7.4(a)
	Elongation (diameter > 12,5 mm)				7.4(b)
	Impact resistante	T	EN 50305:2020	5.1	7.4(c)
3.3	Ozone	Т			
	Nethod A		EN 60811-403		7.5
Qj	- Method B		EN 50305:2020	7.4.2	7.5
4	Fire performance	2			
4.1	Flame propagation				
	(a) single cable	T, S	EN 60332-1-2	-	6.6 and 8.1 of EN 50306-1:2020
	(b) bunched cable (diameters > 6 mm < 12 mm)	Т	EN 50305:2020	9.1.1	6.6 and 8.2.2 of El 50306-1:2020
	(c) bunched cable (diameters ≤ 6mm)	Т	EN 50305:2020	9.1.2	6.6 and 8.2.3 of El 50306-1:2020
4.2	Halogen-Free / Determination of halogens – Elemental test	Т	EN 50305:2020	Annex F and Annex G	
4.3	Smoke emission	Т	EN 61034-2	,	6.6 and 8.3 of EN 50306-1:2020
4.4	Toxicity of sheath	Т	EN 50305:2020	9.2	6.6 and Clause 9 EN 50306-1:2020

8 Multipair cables - individually screened and sheathed and with an overall sheath

8.1 General

The completed cables shall conform to the applicable general requirements given in EN 50306-1:2020 and the specific requirements of Clause 8 and Clause 9.

Conformity with the requirements shall be checked by inspection, by the tests given in Table 6.

8.2 Designation, marking and coding

8.2.1 Marking of the cable

Cables shall be marked with the following:

- Manufacturer's name;
- EN reference;
- table number;
- cable class (P or E);

— A code designation according for use of the cable (see 4.2);

— Screening (S);

For example:

XYZ EN 50306-4 5E 300 (72.4) nform to the requirements of EN 50306-1:2020, Clause 5.

or screened and sheathed pair with an overall sheath, three letters are required, the first for the tion, the second for the individual sheath and the third for the overall sheath.'

Marking on the insulation of cores

In each pair the cores shall be marked 1 and 2, in accordance with the requirements given in EN 50306-2:2020, 4.3.2.

However, the core number one in each pair may be marked as the relevant single core in accordance with the requirements of EN 50306-2:2020, 4.3.2.

Durability of marking shall be in accordance with EN 50305:2020, 10.1.

Marking on the sheath of the pair 8.2.3

The screened and sheathed pairs shall be marked 1, 2, etc.

However, the screened pair number one may be marked as the relevant screened pair in accordance with the requirements of EN 50306-3:2020.

Durability of marking shall be in accordance with EN 50305:2020, 10.1.

8.3 Rated voltage

The rated voltage recognized for the purposes of this standard shall be $U_0/U = 300/500 \text{ V}$.

NOTE See EN 50355 and EN 50343 for further information.

8.4 Construction

8.4.1 **Pairs**

Each screened and sheathed pair shall conform to the requirements given in EN 50306-3:2020.

Laying-up of pairs 8.4.2

The screened and sheathed pairs shall be twisted together.

The pitch of lay for the pairs shall not be greater than 20 times the diameter of the laid-up pairs in the cable.

Outer sheath of the cable

The sheath shall be a compound of type EM 101 to EM 104, and shall be applied around the laid-up pairs by extrusion. Compounds type EM 101 to EM 104, together with their requirements, are defined in EN 50264-1.

The sheath material from the finished cable shall be tested in accordance with the requirements given in EN 50264-1:2008, Table 4.

The sheath colour shall be black unless otherwise specified

The sheath colour shall be black unless otherwise specified.

Table 5 — Requirements for the construction of mu ables - individually screened and sheathed and

1	2	30	94	5	6	7
Number and nominal cross-section of the core	Minimum average thickness of overall sheath	Overall	diameter	Minimum thickness of overall sheath at any point	Cables class I	diameter
		min.	max.	Control of the Board of Control of Control	min.	max.
mm²	mm	mm	mm	mm	mm	mm
2 × 2 × 0,5	1,0	10,1	11,3	0,56	9,0	10,2
$3 \times 2 \times 0,5$	1,0	10,8	12,0	0,56	9,6	10,8
$4 \times 2 \times 0,5$	1,0	11,8	13,0	0,56	10,7	12,0
$7 \times 2 \times 0,5$	1,0	13,9	15,5	0,56	13,0	14,2
2 × 2 × 0,75	1,0	10,9	12,1	0,56	9,8	11,0
$3 \times 2 \times 0.75$	1,0	11,6	13,0	0,56	10,5	11,7
4 × 2 × 0,75	1,0	12,8	14,3	0,56	11,6	12,8
$7 \times 2 \times 0.75$	1,0	15,1	16,9	0,56	14,0	15,6
2 × 2 × 1,0	1,0	11,3	12,5	0,56	10,2	11,6
3 × 2 × 1,0	1,0	12,0	13,5	0,56	10,9	12,3
4 × 2 × 1,0	1,0	13,2	14,7	0,56	12,1	13,3
7 × 2 × 1,0	1,0	15,7	17,3	0,56	14,6	16,3
2 × 2 × 1,5	1,0	13,3	14,5	0,56	12,2	13,4
$3 \times 2 \times 1,5$	1,0	14,0	15,6	0,56	13,1	14,3
4 × 2 × 1,5	1,0	15,5	17, 1	0,56	14,3	15,9
$7 \times 2 \times 1,5$	1,0	18,7	20,5	0,56	17,6	19,2

For other compositions (number of cores), sheath thicknesses shall follow in principle the value mentioned in the Table 5 or ask the manufacturer for adequate technical design depending on the application requirements. The cable marking shall keep the standard name as EN 50306-4.

Tests

9.1 Definitions relating to tests

The definition of Type (T), Sample (S) and Routine (R) tests is as given in EN 50306-1:2020, Clause 3.

NOTE 1 Tests classified as Sample (S) or Routine (R) could be required as part of any approval schemes.

NOTE 2 Annex A gives guidance on the selection of cables for type approval.

The voltage test shall be carried out in accordance with EN 503052020, 6.2.2 a) and b), using the following conditions:

- sample length 20 m
- voltage (AC) 2 kV
- voltage (DC) 48 kV
- duration of application

(20 ± 5) °C

sion of the test there shall be no breakdown of the insulation.

- Schedule of tests for multipair cables - individually screened and sheathed and with an overall sheath

1	2	3	4	5	6	
Ref No	Test	Category of test	Test method given in		Requirement given in	
			EN	(Sub)clause	а	
1	Electrical tests					
1.1	Electrical resistance of conductors	T, S	EN 50305:2020	6.1	Table 1 of EN 50306-2:2020	
1.2	Voltage test	T, S	EN 50305:2020	6.2.2 a and b	9.2	
2	Provisions covering constructional and dimensional characteristics					
2.1	Checking of conformity and constructional provisions	т, s	EN 50306-1	Inspection	7.4 and Clause 6 of EN 50306-1:2020	
2.2	Outer Sheath:					
	(a) Application	s	EN 50306-1	Inspection and manual test	6.6.2 of EN 50306- 1:2020	
	(b) Thickness	T, S	EN 50306-1	A.2	Table 5	
2.3	Overall diameter	T, S	EN 50306-1	6.7	Table 5	
2.4	Identification and marking	T, S	EN 50306-4	Inspection and measureme nt	8.2.2 and 8.2.3	
2.5	Durability of identification	T, S	EN 50305:2020	10.1	5.3 of EN 50306- 1:2020	
3	Tests of outer sheath material	т				
3.1	Mechanical properties of sheath in state as delivered	T, S	EN 60811-501		Table 4 of EN 50264-1:2008	
3.2	Test at low temperature					
	Bending (diameter ≤ 12,5 mm)	T	EN 60811-504		5.3(a)	
	Elongation (diameter > 12,5 mm)	T	EN 60811-505		5.3(b)	
	Impact resistance	Т	EN 50305:2020	5.1	5.3(c)	

FN	5030	16-4	.20	20	(F)
	JUJU	JU-4		20	

1	2	3	4	+O ₹,,	6	
Ref No	Test	Category of test	Tesmetho	lylven in	n in Requirement give	
			EN	(Sub)clause	а	
3.3	Ozone	4.0	EN 50305:2020	7.4.2	5.4	
3.4	Ozone Water absorption (Gravimetric) Compatibility test Fire performance Flame trapagation	9	EN 60811-402		Table 4 of EN 50264-1:2008	
3.5	Compatibility test	Т	EN 50305:2020	7.1	5.5	
4	Fire performance					
4.1	Flame reparation					
O,	single cable	T, S	EN 60332-2-1	*	4.6 and 8.1 of EN 50306-1:2020	
•1	bunched cable (diameters ≥ 12 mm)	Т	EN 60332-3-24	*	4.6 and 8.2.1 of EN 50306-1:2020	
	bunched cable (diameters > 6 mm < 12 mm)	Т	EN 50305:2020	9.1.1	4.6 and 8.2.2 of EN 50306-1:2020	
	bunched cable (diameters ≤ 6 mm)	Т	EN 50305:2020	9.1.2	4.6 and 8.2.3 of EN 50306-1:2020	
4.2	Halogen-Free / Determination of halogens – Elemental test	Т	EN 50305:2020	Annex F and Annex G		
4.3	Smoke emission	Т	EN 61034-2	*	4.6 and 8.3 of EN 50306-1:2020	
4.4	Toxicity of outer sheath	Т	EN 50305:2020	9.2	4.6 and Clause 9 o EN 50306-1:2020	

10 Multipair cables - general screened and sheathed

10.1 General

The completed cables shall conform to the applicable general requirements given in EN 50306-1:2020 and the specific requirements of Clause 10 and Clause 11.

Conformity with the requirements shall be checked by inspection, by the tests given in Table 8.

10.2 Designation, marking and coding

10.2.1 Marking of cable

Cables shall be marked with the following:

- manufacturer's name;
- EN reference;
- table number;
- cable class (P or E);
- voltage rating;
- number of pairs and conductor size;

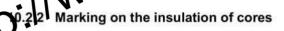
- identifier for the particular use of cable (see 4.2.2);
- screening (S)
- temperature rating

For example:

XYZ EN 50306-4 7E 300

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creened and sheathed pair cables two letters are required, the first for the insulation



The cores in the pair shall be marked in the first with 1, 2 and in the second pair 3, 4 and etc. in accordance with the requirements given in EN 50306-2:2020, 4.3.2. However, the core number one in each pair may be marked as the relevant single core in accordance with the requirements of EN 50306-2:2020, 4.3.1.

Durability of marking shall be in accordance with EN 50305:2020, 10.1.

10.3 Rated voltage

The rated voltage recognized for the purposes of this standard shall be $U_0/U = 300/500 \text{ V}$.

NOTE See EN 50355 and EN 50343 for further information.

10.4 Construction

10.4.1 Pairs

Each insulated core of pair shall conform to the requirements given in EN 50306-2:2020.

10.4.2 Laying-up of pairs

The pairs shall be twisted together.

The pitch of lay for the pairs shall not be greater than 20 times the diameter of the laid-up pairs in the cable.

10.4.3 Metallic braid screening

The braid shall consist of tinned, annealed copper wires. There shall be no more than one splice in any spindle of the braid over any 100 mm length of the braid. The braid shall be applied evenly, and it should neither slip nor leave an imprint on the insulation.

The filling factor *Kr* shall be according to the formula:

$$Kr = \frac{m \times n \times d}{2\pi\phi} \times \left[1 + \frac{\pi^2 \phi^2}{L^2}\right]^{0.5}$$

The wires of the braid shall be not less than 0,10 mm diameter. The filling factor Kr shall be 0,55 minimum.

The lay angle (the angle of a braid wire and the centreline of the cable) shall be between 15° and 35°, and shall be checked by application of the following formula:

1,072
$$<$$
 $\left(1 + \frac{\pi^2 \phi^2}{L^2}\right) \le 1,490$

The second of the second o

where

Outer sheath of the cable

The sheath shall be a compound of type EM 101 to EM 104, and shall be applied around the laid-up pairs by extrusion. Compounds type EM 101 to EM 104, together with their requirements, are defined in EN 50264-1.

The sheath material from the finished cable shall be tested in accordance with the requirements given in EN 50264-1:2008, Table 4.

The sheath thickness shall conform to the specified value given in Table 7 according to the class.

The sheath colour shall be black unless otherwise specified.

Table 7 — Requirements for the construction of multipair cables - general screened and sheathed

1	2	3	4	5	6	7
Number and nominal cross-section of the core	c	ables class E		C	ables class F	•
	Average minimum thickness of overall sheath	Overall	diameter	Minimum thickness of overall sheath at any point	Overall	diameter
		min.	max.		min.	max.
mm²	mm	mm	mm	mm	mm	mm
2 × 2 × 0,5	1,0	7,1	8,9	0,56	6,6	7,9
3 × 2 × 0,5	1,0	7,5	9,1	0,56	7,0	8,1
4 × 2 × 0,5	1,0	8,3	9,7	0,56	7,7	8,7
7 × 2 × 0,5	1,0	9,6	11,6	0,56	9,0	10,6
2 × 2 × 0,75	1,0	7,6	10,0	0,56	7,1	9,0
3 × 2 × 0,75	1,0	8,2	10,2	0,56	7,7	9,2
4 × 2 × 0,75	1,0	9,5	10,8	0,56	9,0	10,0
7 × 2 × 0,75	1,0	11,4	12,8	0,56	10,8	11,8
2 × 2 × 1,0	1,0	8,3	10,5	0,56	7,8	9,5
3 × 2 × 1,0	1,0	8,8	10,7	0,56	8,3	9,7
4 × 2 × 1,0	1,0	9,6	11,3	0,56	9,1	10,3

			10		~\	
7 × 2 × 1,0	1,0	11,6	13,4	0,56	-010	12,4
2 × 2 × 1,5	1,0	10,3	12,2	0,00	9,8	11,2
3 × 2 × 1,5	1,0	11,0	12,4	1800	10,4	11,4
4 × 2 × 1,5	1,0	12,1	- AU	0,56	11,6	12,6
7 × 2 × 1,5	1,0	14,5	0,16,3	0,56	14,0	15,3

For other compositions (number of coles), sheath thicknesses shall follow in principle the value mentioned in the Table 7 or isk the manufacturer for adequate technical design depending on the application requirements. We cable marking shall keep the standard name as EN 50306-4:2020.

11 Tests O1.1 Definitions relating to tests

The definition of Type (T), Sample (S) and Routine (R) tests is as given in EN 50306-1:2020, Clause 3.

NOTE 1 Tests classified as Sample (S) or Routine (R) could be required as part of any approval schemes.

NOTE 2 Annex A gives guidance on the selection of cables for type approval.

11.2 Voltage test - core to screen

The voltage test shall be carried out in accordance with EN 50305:2020, 6.2.2(b), using the following conditions:

- sample length 20 m
- voltage (a.c.) 2 kV
- voltage (d.c.) 4,8 kV
- duration of application 5 min
- test temperature (20 ± 5) °C

At the conclusion of the test there shall be no breakdown of the insulation.

Table 8 — Schedule of tests for multipair cables – general screened and sheathed

1	2	3	4	5	6
Ref No	Test	Category of test	Test method given in		Requirement given in
			EN	(Sub)clause	
1	Electrical tests				
1.1	Electrical resistance of conductors	T, S	EN 50305:2020	6.1	Table 1 of EN 50306- 2:2020
1.2	Voltage test – core to screen	T, S	EN 50305:2020	6.2.2(a)	9.2
1.3	Spark test on the sheath	R	EN 50305:2020	6.5	7.3

1	2	3	4	C(5)	6
Ref	Test	Category of test	Test neth	nod given in	Requirement given in
No			QEN 3	(Sub)clause	a
2	Provisions covering constructional and dimensional characteristics	go,			
2.1	Checking of conformity and constructional provisions	T, S	EN 50306-1	Inspection	9.4 and Clause 6 of EN 50306-1:2020
2.2	Provisions covering constructional and dimensional characteristics Checking of conformity and constructional provisions Outer Sheath: (a) Application	S	EN 50306-1	Inspection and manual test	6.6.2 of EN 50306- 1:2020
O	(b) Thickness	T, S	EN 50306-1	A.2	Table 7
23	Overall diameter	T, S	EN 50306-1	6.7	Table 7
2.4	Identification and marking	T, S	EN 50306-4	Inspection and measurement	10.2.2
2.5	Durability of identification	T, S	EN 50305:2020	10.1	5.3 of EN 50306- 1:2020
3	Tests of outer sheath material				
3.1	Mechanical properties of sheath in state as delivered	T, S	EN 60811-5 01		Table 4 of EN 50264-1:2008
3.2	Test at low temperature				
	Bending (diameter ≤ 12,5 mm)	Т	EN 60811-5 04		5.3(a)
	Elongation (diameter > 12,5 mm)	т	EN 60811-5 05		5.3(b)
	Impact resistance	т	EN 50305:2020	5.1	5.3(c)
3.3	Ozone	Т	EN 50305:2020	7.4.2	5.4
3.4	Water absorption (Gravimetric)	Т	EN 60811-4 02		Table 4 of EN 50264-1:2008
3.5	Compatibility test	Т	EN 50305:2020	7.1	5.5
4	Fire performance				
4.1	Flame propagation				
	single cable	T, S	EN 60332-1- 2	*	4.6 and 8.1 of EN 50306-1:2020
	bunched cable (diameters ≥ 12 mm)	Т	EN 60332-3- 24	¥	4.6 and 8.2.1 of EN 50306-1:2020
	bunched cable (diameters > 6 mm < 12 mm)	Т	EN 50305:2020	9.1.1	4.6 and 8.2.2 of EN 50306-1:2020
	bunched cable (diameters ≤ 6 mm)	Т	EN 50305:2020	9.1.2	4.6 and 8.2.3 of EN 50306-1:2020
4.2	Halogen-Free / Determination of halogens – Elemental test	T, S	EN 50305:2020	Annex F and Annex G	

Test	Category of test	Test method	given in	Requirement given in
				а
		EN	(Sub)clause	
ssion	2-000	EN 61034-2 -		4.6 and 8.3 of EN 50306-1:2020
uter sheath			0.2	4.6 and Clause 9 of EN 50306-1:2020
0306 4 tivless otherwise specifi	ied.			
14.				
	outer sheath 0306-4 triviass otherwise specifi	outer sheath	outer sheath T EN 50305:2020 9 0306:4 trivess otherwise specified.	Dutter sheath T EN 9.2 50305:2020 0306-4 trivess otherwise specified.

Guidance on selection of cathes for type approval Electric cables meeting a equilement at two different diameters with considered to comply with the requirement at all intermediate diameters. nt at two different diameters with identical formulations are be

EN 45545-2, Railway applications - Fire protection of fail value ehicles - Part 2: Dehaviour of materials and component - Part 2: Requirements for fire

Railway rolling stock cables having special fire performance - Guide

Tests on electric and optical fibre cables under fire conditions - Part 3-25: Test for vertical flame spread of vertically-mounted bunched wires or cables - Category D

60684-2, Flexible insulating sleeving - Part 2: Methods of test

EN 60754-1, Test on gases evolved during combustion of materials from cables - Part 1: Determination of the halogen acid gas content

EN 60754-2, Test on gases evolved during combustion of materials from cables - Part 2: Determination of acidity (by pH measurement) and conductivity

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